



February 29, 2012

Office of Enforcement and Compliance Assurance
Office of Federal Activities
International Compliance Assurance Division (2254A)
Environmental Protection Agency
1200 Pennsylvania Avenue, N.W.
Washington, DC 20460

Re: Hazardous Waste Export Report

As required by 40 CFR 262.56, Montana Refining Company, Inc. is submitting the enclosed Hazardous Waste Export Report for calendar year 2011.

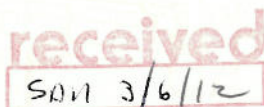
Should you have any questions, please do not hesitate to contact Ray Martinich at (406) 454-9862, or by e-mail at rmartinich@montanarefining.com.

Sincerely,

A handwritten signature in blue ink, appearing to read "Ray Martinich", is written over a faint, larger version of the same signature.

Ray Martinich
Environmental Specialist

Enclosure





MONTANA REFINING CO.

1900 10TH STREET NE
GREAT FALLS, MT 59404


TO:

OFFICE OF ENFORCEMENT AND COMPLIANCE ASSURANCE
OFFICE OF FEDERAL ACTIVITIES
INTERNATIONAL COMPLIANCE ASSURANCE DIVISION (2254)
ENVIRONMENTAL PROTECTION AGENCY
1200 PENNSYLVANIA AVENUE NW
WASHINGTON DC 20460

Hazardous Waste Export Report

Calendar Year:	2011
Exporter:	
EPA Identification Number	MTD000475194
Name	MONTANA REFINING COMPANY, INC.
Site Address	1900 10 TH STREET NE GREAT FALLS, MT 59404
Mailing Address	SAME AS ABOVE
Consignee:	
Name	ENVIROGREEN TECHNOLOGIES, LTD
Site Address	LELA LOT 401, SIMILCO MINE PRINCETON, BC CANADA V0X 1W0
Primary Transporter:	
US EPA Identification Number	CAT000624247
Name	MP ENVIRONMENTAL
Hazardous Waste Shipments:	
Waste 1 Description	DE-LIQUIFIED PETROLEUM REFINERY PRIMARY OIL/WATER/SOLIDS SEPARATION SLUDGE
EPA Waste Number(s)	F037
DOT Hazard Class	9
Total Amount Shipped	109,966 pounds
Number of Shipments	5
Waste Minimization Efforts	WHERE FEASIBLE, ROADS AND PATHS ARE SWEEPED REGULARLY TO PREVENT FOREIGN MATERIAL, MAINLY SOIL, FROM ENTERING THE REFINERY STORMWATER SEWER SYSTEM

Hazardous Waste Export Report (cont.)

Waste 2 Description	DE-LIQUIFIED CRUDE OIL STORAGE TANK SEDIMENT FROM PETROLEUM REFINING
EPA Waste Number(s)	K169
DOT Hazard Class	9
Total Amount Shipped	27,646 pounds
Number of Shipments	1
Waste Minimization Efforts	NONE TAKEN
Certification:	
I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.	
Name	Dana Leach
Title	VP Refining Operations
Signature	
Date	2/28/12